



Ensuring Reliability of Third Party Audits

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Beat Stettler – Quality System Manager





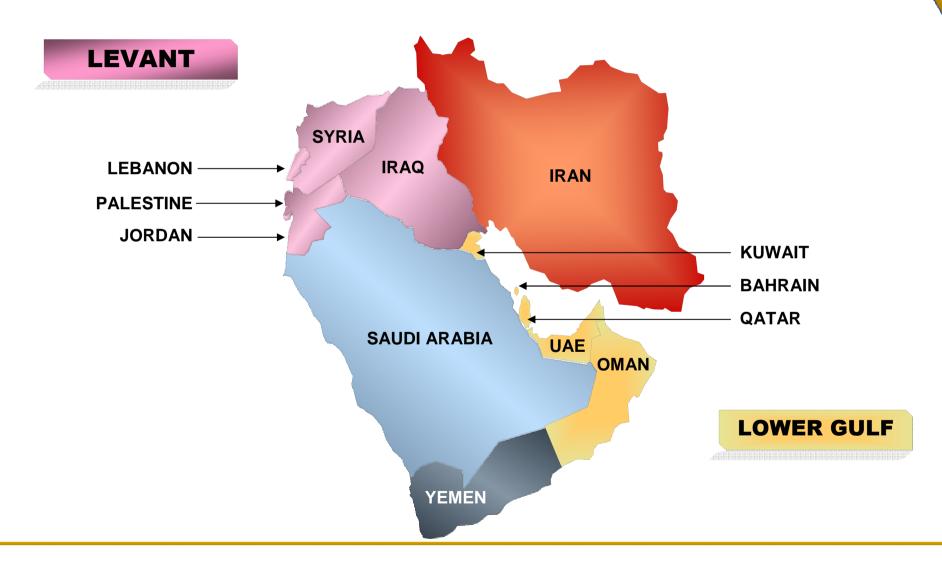
- Nestlé in the Middle East
- NQMS Nestlé Quality Management System
- Why Third Party Certification?
- Nestlé's 3 steps to ensure reliability in Third Party Certification
- Tangible Results 2008/2009
- Q&A



Nestlé in the Middle East



1 Market with 13 countries





Nestlé in the Middle East



4 Manufacturing sites





JEDDAH FACTORY (1982)































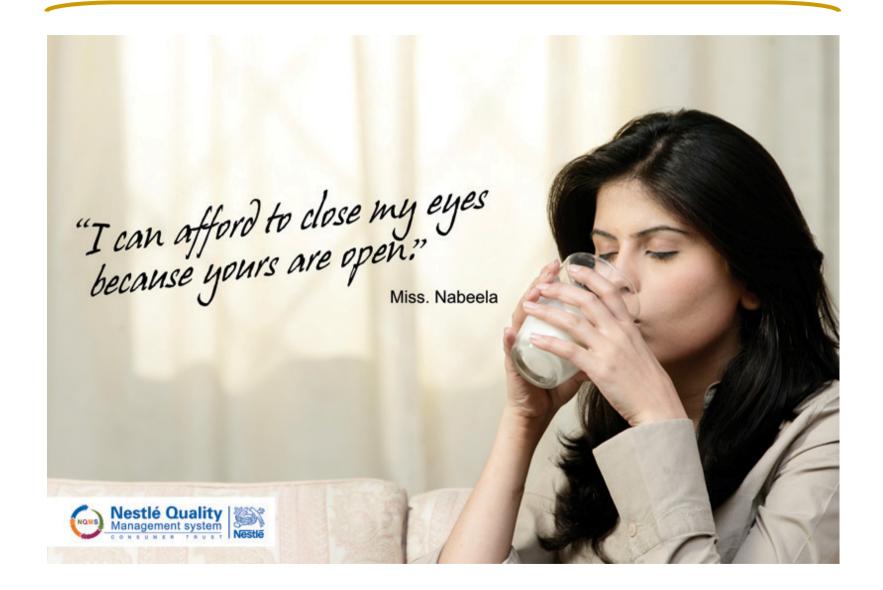


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NQMS









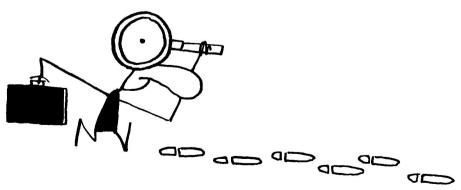
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Why Third Party Certification?



- Independent & added-value evaluation of Quality System elements
- International recognition (ISO 22000 certification)
- Industry benchmark
- Stimulation of Continuous Improvement mindset





Why Third Party Certification? EXCELLENCE WHY CARRY SAN TO SHOW THE PROPERTY OF THE PROPERTY



Independent answer on the following 2 key questions:

Question 1

"Is the NQMS in place and working?"

Verification of **overall** Quality Management System implementation in the operating unit.

Question 2

"Are we producing safe and compliant products?"

Verification of Food Safety & Compliance of **Manufacturing activities** (scope of ISO 22000 certification).





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3 Steps to ensure reliability...





Selection of Certification Bodies & qualification of auditors

- Initial screening of potential Certification Bodies
- Interviews
- Certification Body presentations
- Framework agreements (incl. support organization)
- List of selected & approved Certification Bodies
- Definition of qualification elements for auditors





3 Steps to ensure reliability...





Training of qualified auditors

- 3 Level training approach (Corporate → Zone → Individual) including exam for potential auditors
- Train-the-trainer approach
- Preparedness assessment
- Familiarization with the unit to be audited (if necessary or desired)
- Internal experts to be added if necessary (product specifics)



3 Steps to ensure reliability...





Ongoing backing of qualified auditors & review mechanism

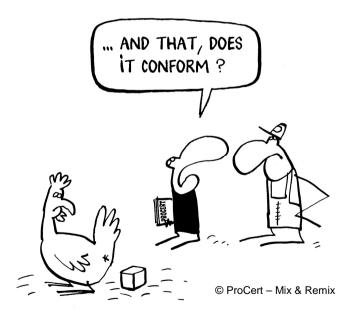
- Witnessing of auditing activities by Corporate function and/or market
- Audit feedback mechanism (Online questionnaire for auditees)
- Report verification (NQMS part)
- Ongoing communication & calibration







- Strict selection & approval of partners
- Ongoing Communication Training Calibration
- Transparent review process, addressing potential deficiencies







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Tangible Results 2008/2009



- > 1'000 pre-assessments & audits carriedout
- Low failure rate
- Areas of improvement shared globally to boost continuous perfectioning
- Issues Complaint trends positively influenced







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Q&A









THANK YOU