# Food Safety Produce Rules - How Preventive Controls work From Farm to Fork

9th Dubai International Food Safety Conference

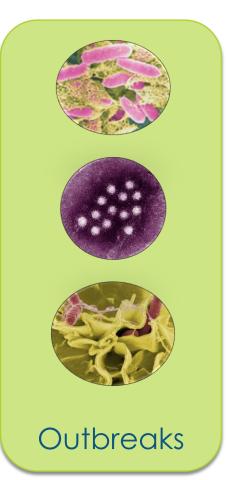
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### Overview







Sources of Pathogens and Interventions



### Food Regulations

- Food Safety Modernization Act, 2011
- 8 food safety regulations including
  - PRODUCE SAFETY RULE
  - Standards for the Growing, Harvesting, Packing, and Holding of Produce for Human Consumption
  - PREVENTIVE CONTROLS RULE
  - Current Good Manufacturing Practice and Hazard Analysis and Risk-Based Preventive Controls for Human Food



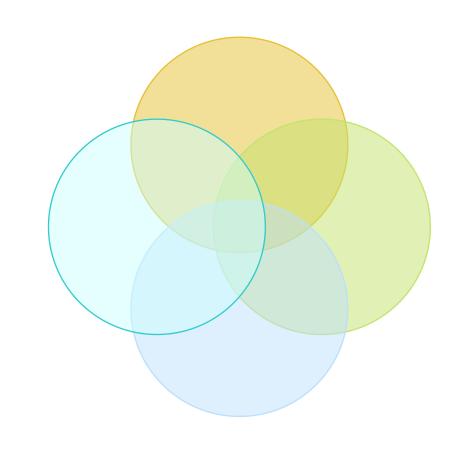
### Implementation

- Produce Safety Rule
  - Final expected October 2015
  - Implementation through 2020
- Preventive Controls Rule
  - Final expected August 2015
  - Implementation through 2018



### Main Themes of the Legislation

#### **Prevention**



**Enhanced** 

**Partnerships** 

Inspections, Compliance, and Response

**Import Safety** 

### Food Safety Modernization Act Covers: Production Production, Harvesting and Packing Raw Agricultural Commodities Distribution of All FDA Foods Processing Distribution Further Processing All FDA Foods including Produce **NOT: Food Service** and Retail – State Regulated Retail Consumers Restaurant Home Preparation Restaurant Preparation

### "PRODUCE"

### Plant Products In

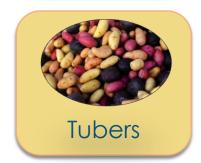
## Fruits











### Plant Products Out











### "PRODUCE SAFETY RULE"

### Plant Products In

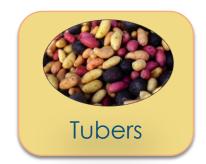
## Fruits











### PSpretcPool Clost esponst





Dried
Culinary
Herbs and
Spices





### Postharvest Options

Can

Preserves

Pasteurized Juice

Ferment









Fruits Vegetables

Fruits Vegetables Herbs Fruits Vegetables Fruits Vegetables

### Postharvest Options

#### Freeze

### "Fresh" Juice

### Freshcut

### Whole









Fruits Vegetables Herbs

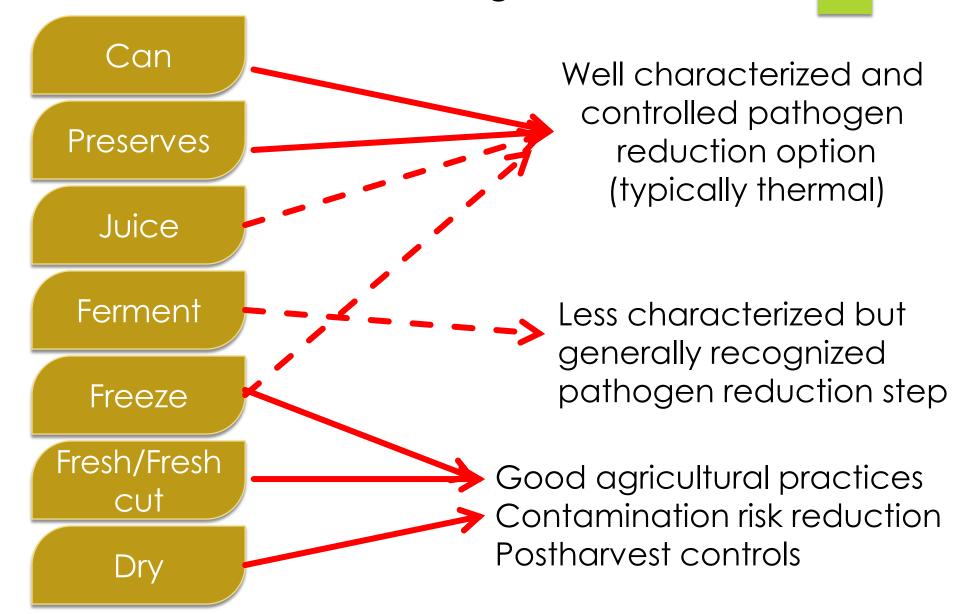


**Fruits** Vegetables Herbs

Fruits Vegetables Herbs

**Fruits** Vegetables

### Managing Pathogen Risks in Produce Postharvest Pathogen Control



### <u>Final Preparation</u> Options

### Cooking



Fruits Vegetables Herbs

### Juicing



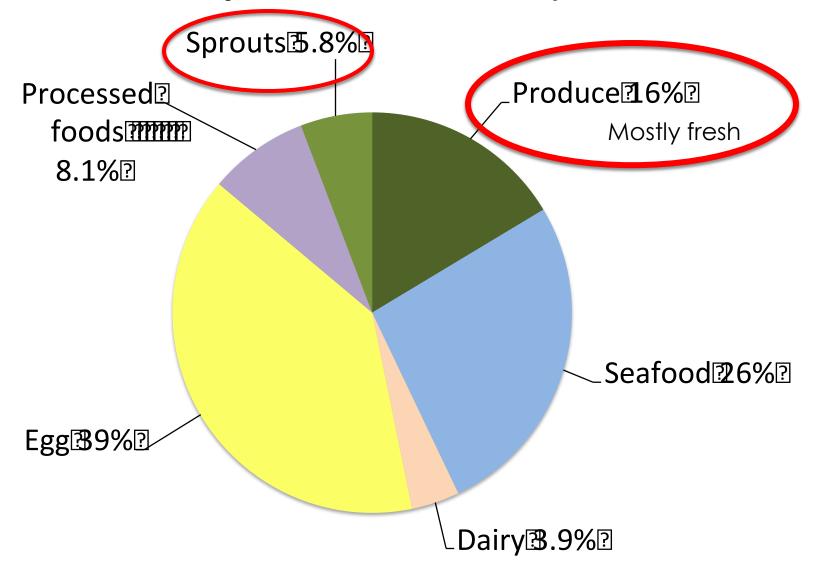
Fruits Vegetables

#### Fresh

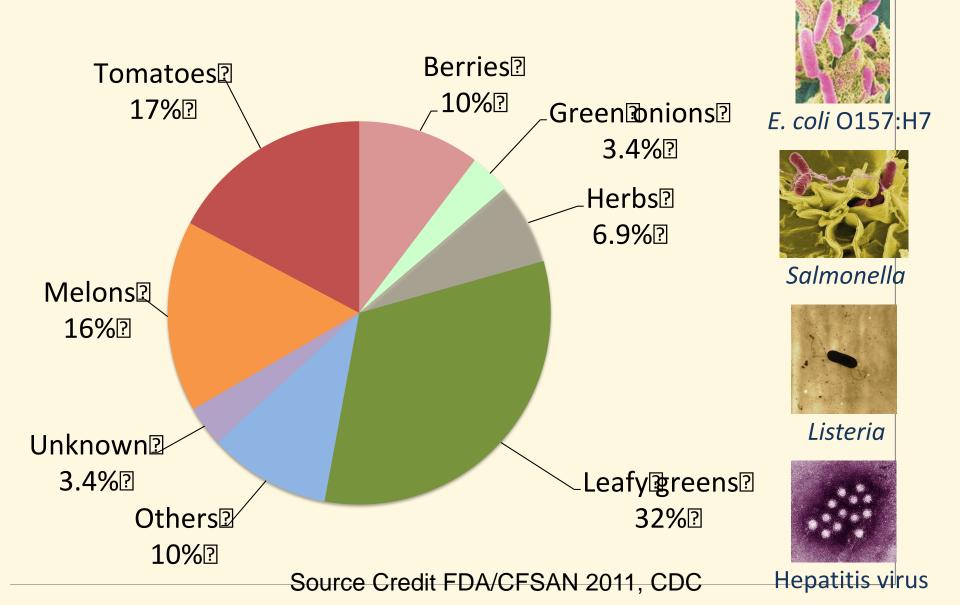


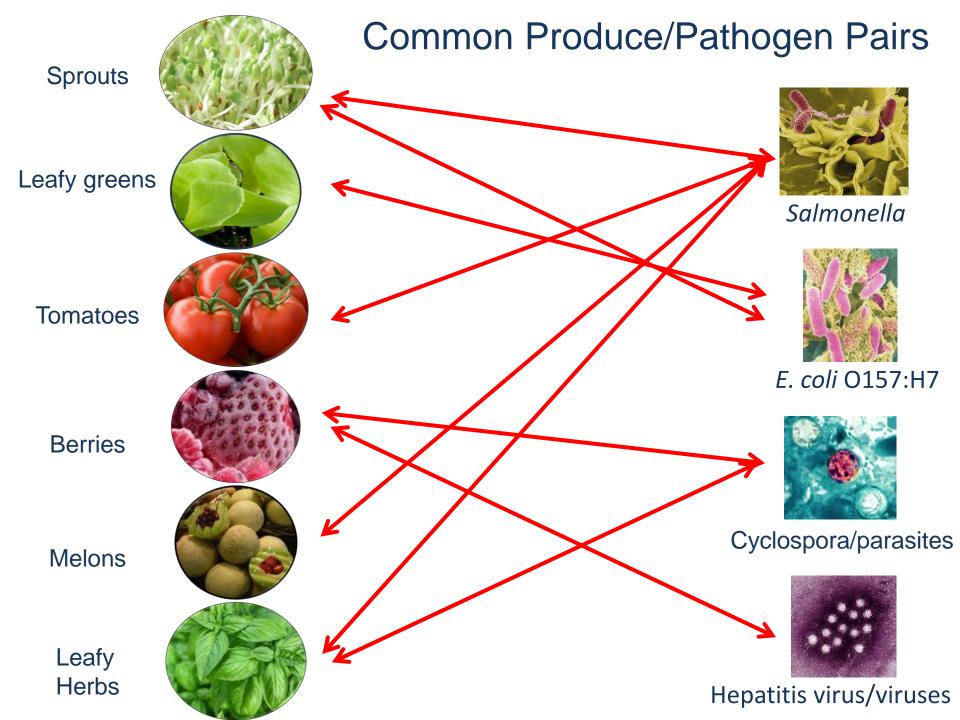
Fruits Vegetables Herbs

### Reported outbreaks of foodborne illness linked to FDA-regulated foods by vehicle 1996-2009 (N=532 outbreaks)



Types of <u>fresh</u> produce associated with outbreaks of foodborne illness 1996-2009 (N=87)

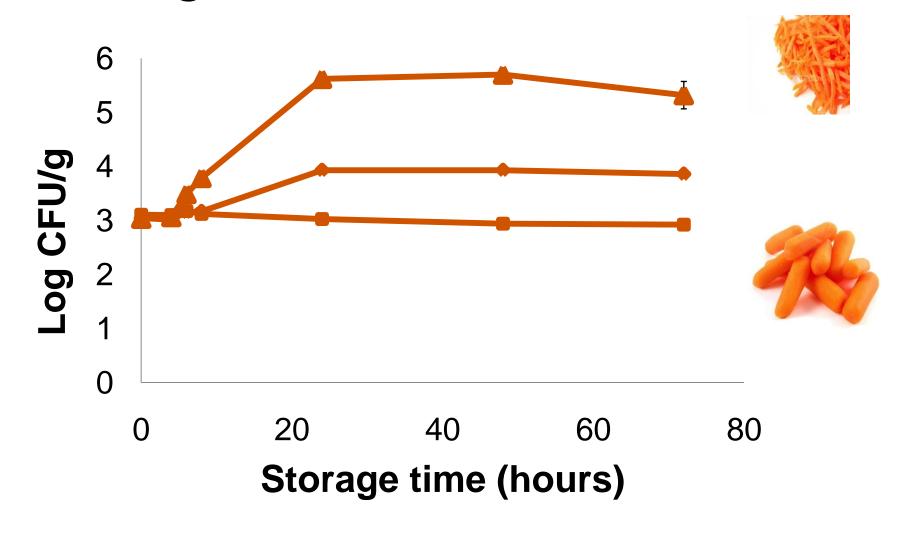




## Enteric (Fecal) Pathogens (partial list)

Pathogen Multiply in Foods?	Enteric Source	Infectious Dose	Sequelae	<i>E. coli</i> O157:H7
BACTERIA Salmonella spp. YES	human animals	10 - 100,000	Reactive arthritis	
E. coli O157:H7 (EHEC) <b>YES</b>	human animals	10 - 1,000	HUS	Salmonella
Shigella YES PROTOZOA	Human	10 - 100	Dysentery	
Cryptosporidium <b>NO</b>	human animals	<20	Severe diarrhea	Cyclospora/parasites
VIRUS Hepatitis A NO	human	10 - 100	Jaundice	Hepatitis virus/viruses
				ricpatitis virus/ viruses

## Survival/Growth of Pathogens in Fresh Produce



### Survival/Growth of Pathogens in Intact Fresh Produce

Condition		Survival	Growth
Intact		Variable	Rare
Wounded		Enhanced	Possible
Temperature			
	Warm	Decreased	Enhanced
	Cold	Enhanced	Slowed
Humidity	High	Enhanced	Enhanced
	Low	Decreased	Decreased

### Growth of Pathogens in Cut Fresh Produce

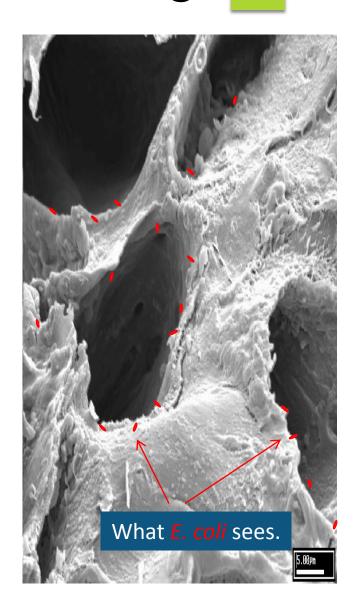
рН	Growth at Elevated Temperature	Example
High	Rapid	Sprouts, melon, chopped herbs, cut lettuce
Low	Slow but possible	Chopped tomatoes, apples



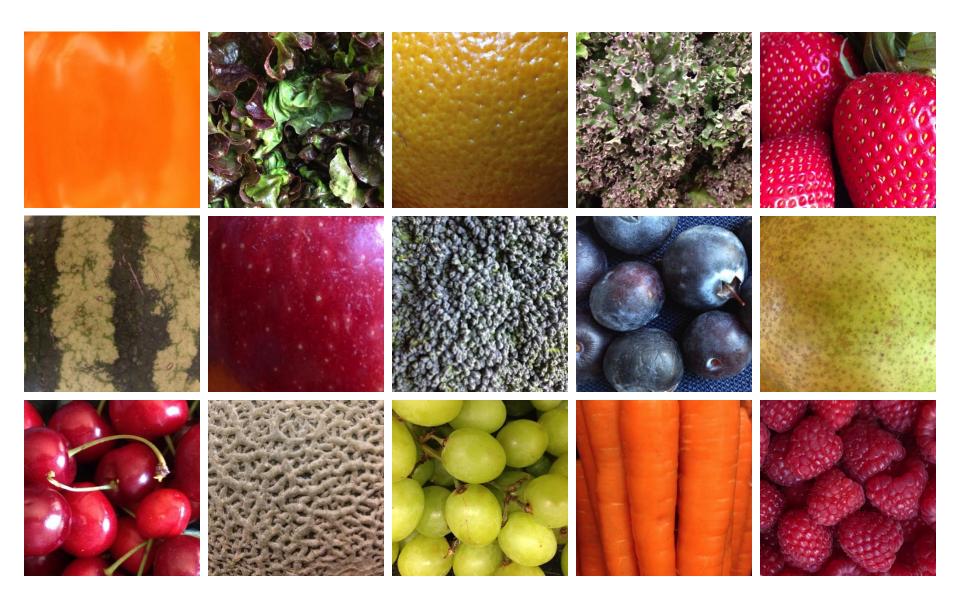
### Fresh Postharvest Handling

 Removal of microorganisms is difficult because produce surfaces are complex





### **Surface Characteristics**



### What are the sources of contamination?



### Fresh Produce Preharvest/Harvest: Primary sources of contamination

Water

Soil Amendments

Wildlife

Workers

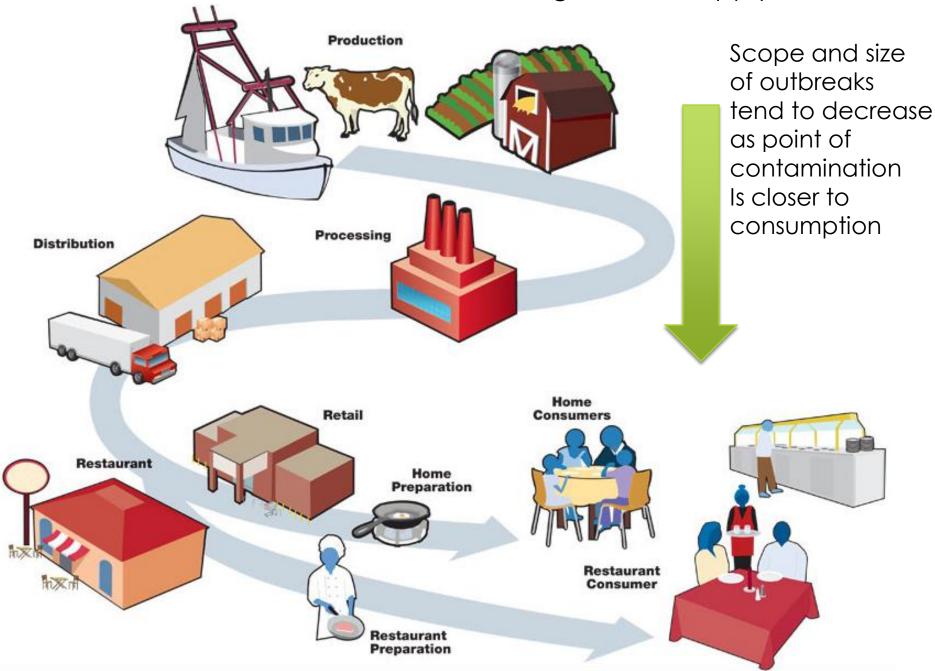








#### Contamination can Occur Throughout the Supply Chain



### Good Agricultural Practices

- ► Focus is on RISK REDUCTION
  - Prevent contamination where possible









### Postharvest Management Focus: Preventing Spread of Contaminants Preventing Introduction of Contaminants

Water Quality Management

Sanitation

Worker Hygiene







Cold Chain Management

Good Packinghouse Practices

### Food Service Management Focus: Preventing Spread of Contaminants Preventing Introduction of Contaminants

Supplier Control

Sanitation Water Quality

Worker Hygiene



Cold Chain Management

### Produce Food Safety



Very important to the diet



Many processing options



Raw produce risks reduction require Integrated preventive approach

